



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200
Fax 613 632-5246

RBT18603
Job Sheet 193773



Part No: RBT18603

Job Qty: 2 pcs

Part Name: Tail Rotor Feathering Bearing Removal Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/22/19

Job Tracking No:

Due Date: 6/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: RBT18603 REV.H IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Small Fab - 1	2 pcs	6/14/19	6/14/19	0.00	0.50	Small Fab - 1		
							Small Fab - 2		MLC
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	2 pcs	6/14/19	6/14/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	2 pcs	6/14/19	6/14/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		



Container No: S185123
Part: RBT18603
Job No: 193773
Serial No/Batch: S185123
Revision: H
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/29/19

DAS
MAY 29 2019 40
9-89

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	2 pcs	6/14/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

GA145B

Part Op 110 - Small Fab -1-Assemble as per DWG.
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

MAY 29 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90692A723	Spring Pin	2 pcs (1 ea)	110-Small Fab - 1	50416109
NTA-815	Thrust Bearing	2 Ea (1 ea)	110-Small Fab - 1	XS036193 3X313372
RBT18603-1	Handle	2 pcs (1 ea)	110-Small Fab - 1	5116000
RBT18603-3	Modified Rod	2 pcs (1 ea)	110-Small Fab - 1	5116007
RBT18603-5	Cup	2 pcs (1 ea)	110-Small Fab - 1	5115147
RBT18603-7	Foot	2 pcs (1 ea)	110-Small Fab - 1	5181575
TRC-815	Needle Bearing Washer	4 Ea (2 ea)	110-Small Fab - 1	4Y 5046407
				4Y 5088953

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	90692A723	2	243	0
	NTA-815	2	19	0
	RBT18603-1	2	7	0
	RBT18603-3	2	8	0
	RBT18603-5	2	4	0
	RBT18603-7	2	0	0
	TRC-815	4	18	0

Part Specifications

Specifications could not be found.

Plex 4/22/19 1:11 PM Dart.Renwick.Jennifer